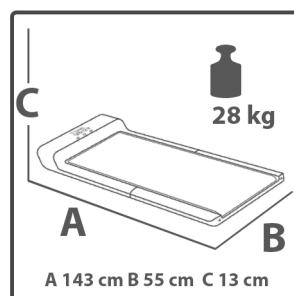
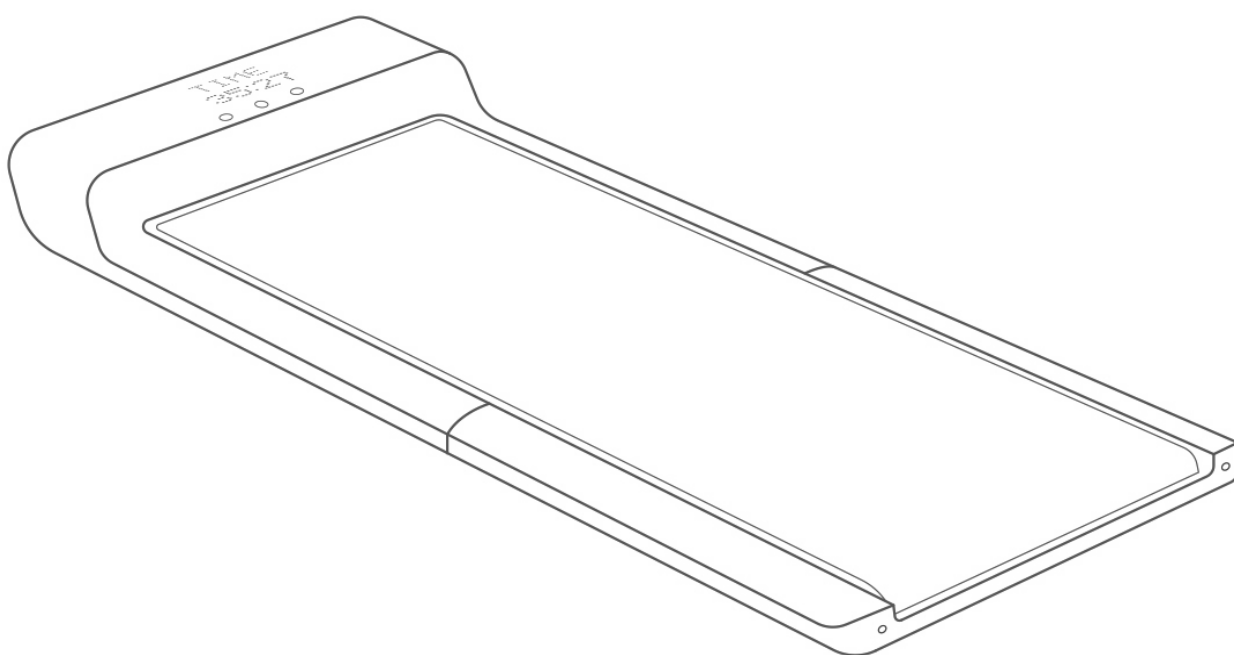




Assembly and Operating Instruction



DFWP.01.01

Art. No.: DF-WP

DARWIN Walking Pad

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Dear customer,

Thank you for choosing a high-quality equipment of the brand Darwin®. Darwin® offers sports and fitness equipment for the sophisticated home sport and the equipment of fitness studios and business customers. With Darwin® fitness equipment, the focus is on what sport is all about: maximum performance! Therefore, the equipment is developed in close consultation with athletes and sports scientists. Because athletes know best what makes perfect fitness equipment.

Further information can be found at www.sport-tiedje.com.

Intended Use

The equipment may only be used for its intended purpose.

The equipment is only suitable for home use. The equipment is not suitable for semi-professional (e.g. hospitals, associations, hotels, schools, etc.) and commercial or professional use (e.g. fitness studios).

Please note that all safety and maintenance instructions in this manual apply to both the WalkingPad and the optional handrail.

Legal Notice

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Europe's No. 1 for home fitness

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Disclaimer



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Product and manual are subject to change. Technical data can be changed without advance notice.

ABOUT THIS MANUAL

Please carefully read the entire manual before installation and first use. The manual will help you to quickly set up the system and explains how to safely use it. Make sure that all persons exercising with the equipment (especially children and persons with physical, sensory, mental or motor disabilities) are informed about this manual and its contents in advance. In case of doubt, responsible persons must supervise the use of the equipment.



This equipment has been manufactured according to the latest safety knowledge. As far as possible, potential safety hazards which could cause injury have been eliminated. Make sure to carefully follow the instructions and that all parts are securely in place. If required, read through the instructions again to correct any mistakes.

Please pay close attention to the safety and maintenance instructions given here. The contract partner cannot be held liable for damage to health, accidents or damage to the equipment when it is not used in accordance with these instructions.

The following safety instructions may appear in this manual:

► **ATTENTION**

This notice indicates potentially hazardous situations which, if not avoided, may result in property damage.

⚠ **CAUTION**

This notice indicates potentially hazardous situations which, if not avoided, may result in slight or minor injuries!

⚠ **WARNING**

This notice indicates potentially hazardous situations which, if not avoided, may result in death or serious injuries!

⚠ **DANGER**

This notice indicates potentially hazardous situations which, if not avoided, will result in death or serious injuries!

ⓘ **NOTICE**

This notice indicates further useful information.

Retain these instructions in a safe place for future reference, maintenance or when ordering replacement parts.

1.1 Technical Data

WalkingPad

LCD Display:

- + Time
- + Speed
- + Distance
- + Steps

Motor type: DC Motor (1.0 HP)
Speed range: 0.5 - 6km/h (adjustable in 0.5km/h increments)

Programs in total: 2
Manual program: 1
Automatic program: 1

Weight and dimensions:

Walking area (L x B): 120cm x 41.5cm
Walking mat density: 1.4mm

Article weight (gross, incl. packaging): 31kg
Article weight (net, without packaging): 28kg

Packaging dimensions (L x W x H): 90cm x 64cm x 19.5cm
Set-up dimensions (L x W x H): 143.2cm x 54.7cm x 12.9cm
Folded dimensions (L x W x H): 82.2cm x 54.7cm x 12.9cm

Maximum user weight: 100kg

Handrail (optional)

Article weight (gross, incl. packaging): 10.15 kg
Article weight (net, without packaging): 7.1 kg

Packaging dimensions (L x W x H): 152.8 cm x 9 cm x 75.8 cm
Set-up dimensions (L x W x H): 144.2 cm x 72 cm x 4.4 cm

Maximum load: 100 kg

1.2 Personal Safety

DANGER

- + Before you start using the equipment, you should consult your physician that this type of exercise is suitable for you from a health perspective. Particularly affected are persons who: have a hereditary disposition to high blood pressure or heart disease, are over the age of 45, smoke, have high cholesterol values, are overweight and/or have not exercised regularly in the past year. If you are under medical treatment that affects your heart rate, medical advice is absolutely essential.
- + Note that excessive training can seriously endanger your health. Please also note that heart rate monitoring systems can be inaccurate. If you notice any signs of weakness, nausea, dizziness, pain, shortness of breath, or other abnormal symptoms, stop exercising immediately and seek advice from your doctor if necessary.

WARNING

- + This equipment may not be used by children under the age of 14.
- + Children should not be allowed unsupervised access to the equipment.
- + Persons with disabilities must have a medical license and must be under strict observation when using the equipment.
- + The equipment is strictly for use by one person at a time.
- + If your equipment provides a safety key, the clip of the safety key must be attached to your clothing before starting your training. In the event of a fall, the EMERGENCY STOP of the equipment can be initiated.
- + Keep your hands, feet and other body parts, hair, clothing, jewellery and other objects well clear of moving parts.
- + During use, wear suitable sports clothing rather than loose or baggy clothing. When wearing sports shoes, make sure they have suitable soles, preferably made of rubber or other non-slip materials. Shoes with heels, leather soles, studs or spikes are unsuitable. Never exercise barefoot.

CAUTION

- + If your equipment needs to be connected to the power supply with a mains cable, make sure that the cable is not a potential tripping hazard.
- + Make sure that nobody is within the range of motion of the equipment during training so as not to endanger you or other persons.

ATTENTION

- + Do not insert any objects of any kind into the openings of the device.

1.3 Electrical Safety

DANGER

- + In order to reduce the risk of an electric shock, always unplug the equipment from the mains socket immediately after your workout, before assembly or dismantling, and before maintenance or cleaning. Do not pull on the cable.

WARNING

- + Do not leave the equipment unattended while the mains cable is plugged into the mains socket. During your absence, the mains cable must be removed from the mains socket to prevent improper use by third parties or children.
- + If the mains cable or plug is damaged or defective, contact your contract partner. Until repair, the equipment must not be used.

ATTENTION

- + The equipment requires a mains connection of 220-230 V with 50 Hz mains voltage.
- + The equipment may only be connected directly to an earthed socket using the supplied mains cable. Extension cables must conform to VDE guidelines. Always completely unwind the mains cable.
- + The socket must be protected by a fuse with a minimum fuse rating of "16 A, slow blow".
- + Do not make any changes to the mains cable or the mains plug.
- + Keep the mains cable away from water, heat, oil and sharp edges. Do not route the mains cable underneath the equipment or under a carpet or rug, and do not place any objects on top of it.

1.4 Set-Up Place



WARNING

- + Do not place the equipment in main corridors or escape routes.

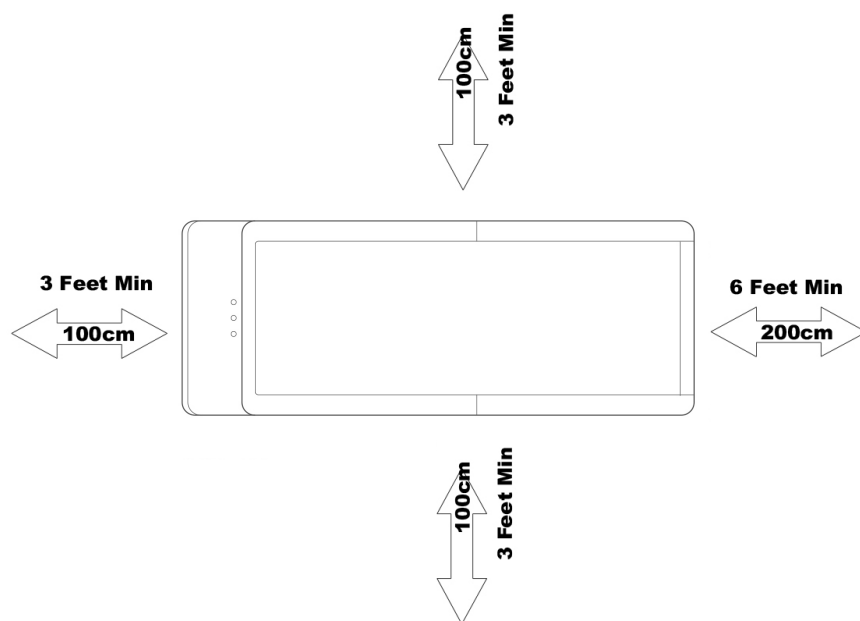


CAUTION

- + The training room should be well ventilated during training and not be exposed to any draughts.
- + Choose the place in which to set up the equipment such that there is enough free space/ clearance to the front, the rear and to the sides of the equipment.
- + The set-up and mounting surface of the equipment should be flat, loadable and solid.

ATTENTION

- + The device may only be used in one building, in sufficiently tempered and dry rooms (ambient temperatures between 10°C and 35°C). The equipment should not be used outdoors or in rooms with high humidity (over 70%) like swimming pools.
- + A floor protective mat/equipment underlay can help to protect high-quality floor coverings (parquet, laminate, cork, carpets) from dents and sweat and can help to level out slight unevenness.



2.1 General Instructions



DANGER

- + Do not leave any tools, packaging materials such as foils or small parts lying around, as otherwise there is a danger of suffocation for children. Keep children away from the equipment during assembly.



WARNING

- + Pay attention to the instructions attached to the equipment in order to reduce the risk of injuries.



CAUTION

- + Do not open the packaging when it is lying on its side.
- + Ensure to have sufficient room for movement in each direction during assembly.
- + The assembly of the equipment must be carried out by at least two adults. If in doubt, seek the help of a third technically skilled person.



ATTENTION

- + To prevent damage to the equipment and the floor, assemble the equipment on a mat or packaging board.



NOTICE

- + In order to make the assembly as simple as possible, some screws and nuts to be used can already be pre-assembled.
- + Ideally, assemble the equipment at its later set-up place.

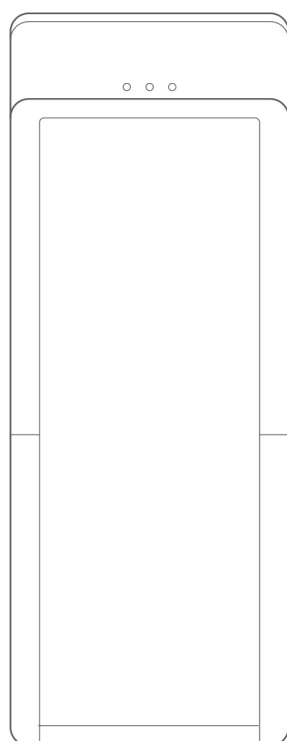
2.2 Scope of Delivery

The scope of delivery consist of the following parts. At the beginning, check whether all parts and tools belonging to the device are included in the scope of delivery and whether damage has occurred. In the event of complaints, the contractual partner must be contacted directly.

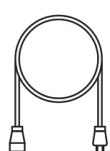


CAUTION

If parts of the scope of delivery are missing or damaged, the assembly must not be carried out.



Contents and accessories



Power cord



Remote control



Wrist band



Allen key



Silicon oil



User manual

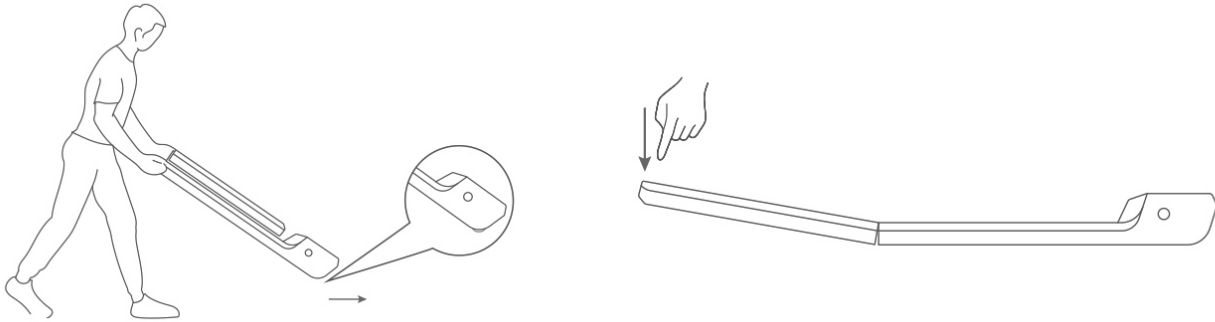


2.3 Assembly

Before assembly, take a close look at the individual assembly steps shown and carry out the assembly in the order given.

Step 1: Setting up the treadmill

1. Place the treadmill in a location as described in chapter 1.4.
2. Slowly fold out the treadmill. For more information on folding out and up the WalkingPad, please read the instructions in chapter 4.3.



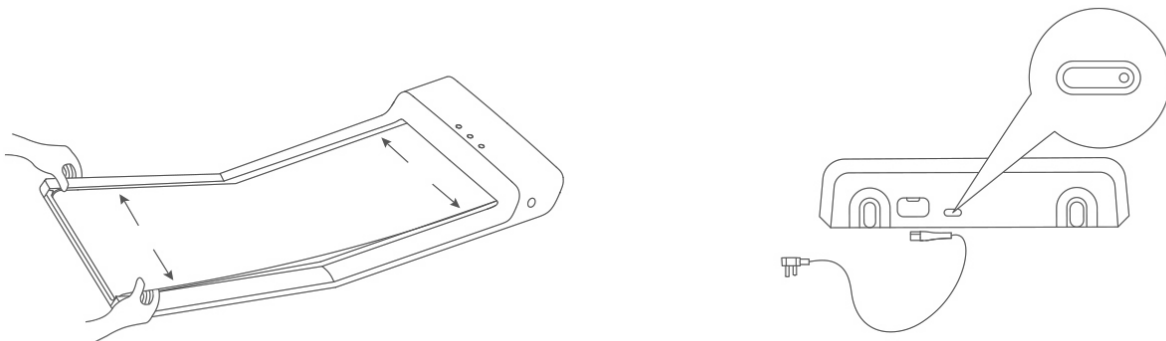
Step 2: Aligning the walking mat and connecting the pad to the mains supply.

1. Check if the walking mat is centered and adjust if needed. To adjust the mat please use the instructions and advisements in chapter 5.4.1.

► WARNING

The WalkingPad should not be plugged into a power board, as it cannot be guaranteed that the pad will be supplied with sufficient power. This could also lead to technical errors occurring.

2. Connect the power cord into a wall socket, making sure the electrical prerequisites covered in the chapter about electrical safety are met.



Step 3: Configuring the WalkingPad

① NOTICE

Use the following instructions to remove the speed restriction and increase the maximum speed from 3km/h to 6km/h.

Walk for approximately 1km on the WalkingPad and restart it to unlock various functions of the WalkingPad.

2.4 Handrail (optional)

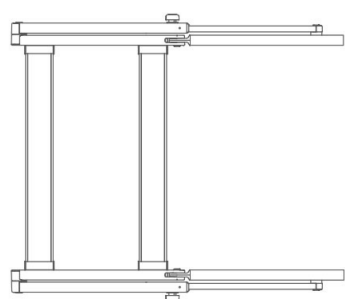
2.4.1 Scope of Delivery

The scope of delivery consist of the following parts. At the beginning, check whether all parts and tools belonging to the device are included in the scope of delivery and whether damage has occurred. In the event of complaints, the contractual partner must be contacted directly.



CAUTION

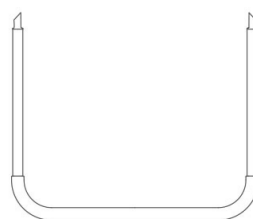
If parts of the scope of delivery are missing or damaged, the assembly must not be carried out.



Handrail
(lower part)



Screws 4x



Handrail
(upper part)



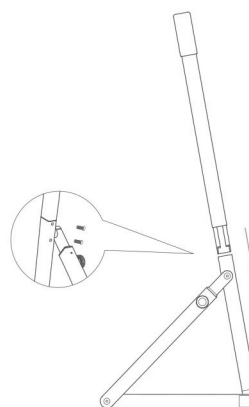
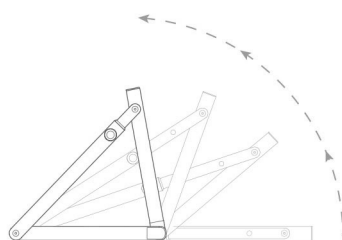
Allen Key

2.4.2 Assembly

Before assembly, take a close look at the individual assembly steps shown and carry out the assembly in the order given.

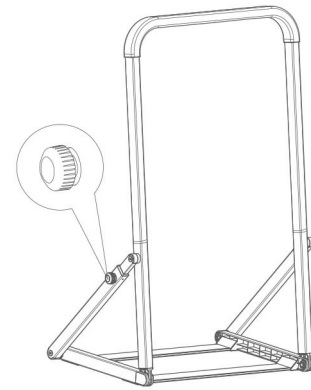
Step 1 : Assembly of the handrail

1. Open the lower part of the handrail.
2. Insert the upper handrail part into the lower handrail part.
3. Secure the two parts with the supplied screws. Use the supplied Allen wrench to do this.



Step 2: Adjust the angle of the handrail

1. Loosen the adjusting knobs on the lower part of the handrails and adjust the angle of the handrail according to your requirements.
2. After you have made the adjustment, tighten the control knobs firmly again.

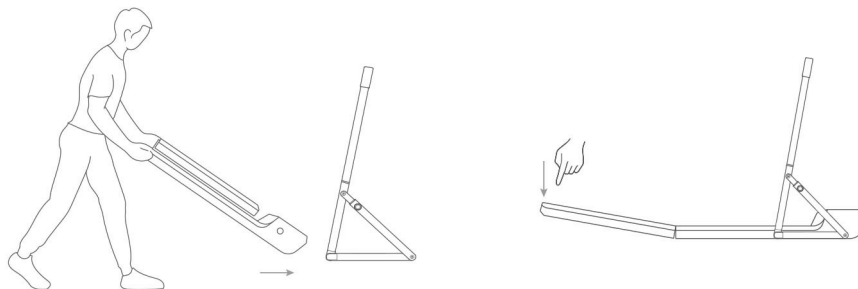


Step 3: Using with the WalkingPad

► ATTENTION

For the following steps, the WalkingPad needs to be folded and/or unfolded. Please follow the instructions given in section 4.3.

1. When folded, slide the WalkingPad between the handrail.
2. Unfold the WalkingPad.



2.4.3 Instructions for Using the Handrail

⚠ CAUTION



- + When using the handrails, the WalkingPad must not be used in automatic mode.
- + Please note that the handrail must not be loaded with a vertical force of more than 100 kg.

3 OPERATING INSTRUCTIONS

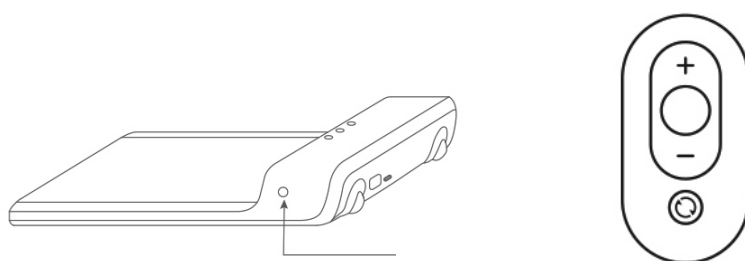
① NOTICE

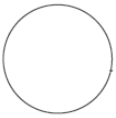

Familiarise yourself with all the functions and setting options of the device before starting training. Have the proper use of this product explained to you by a specialist.

3.1 Console Display

TIME	+ Display of the elapsed training time
SPD	+ Display of the current speed
DIST	+ Display of the distance
STEP	+ Display of the amount of steps taken
M	+ Manual mode
A	+ Automatic mode
	+ Standby mode
	+ An error has occurred

3.2 Button Functions



+ / -	+ In manual mode these buttons increase or decrease the speed (in 0.5km/h increments).
	+ Press this button to start or stop the WalkingPad. ① NOTICE: Alternatively you can just step on the front part of the walking area to automatically start the WalkingPad.
	+ Press this button to switch between the different modes. + Press and hold the button to switch the pad into standby mode. ① NOTICE: On the left side of the WalkingPad is an identicle button in which the mode and also be changed.

3.3 Training Modes

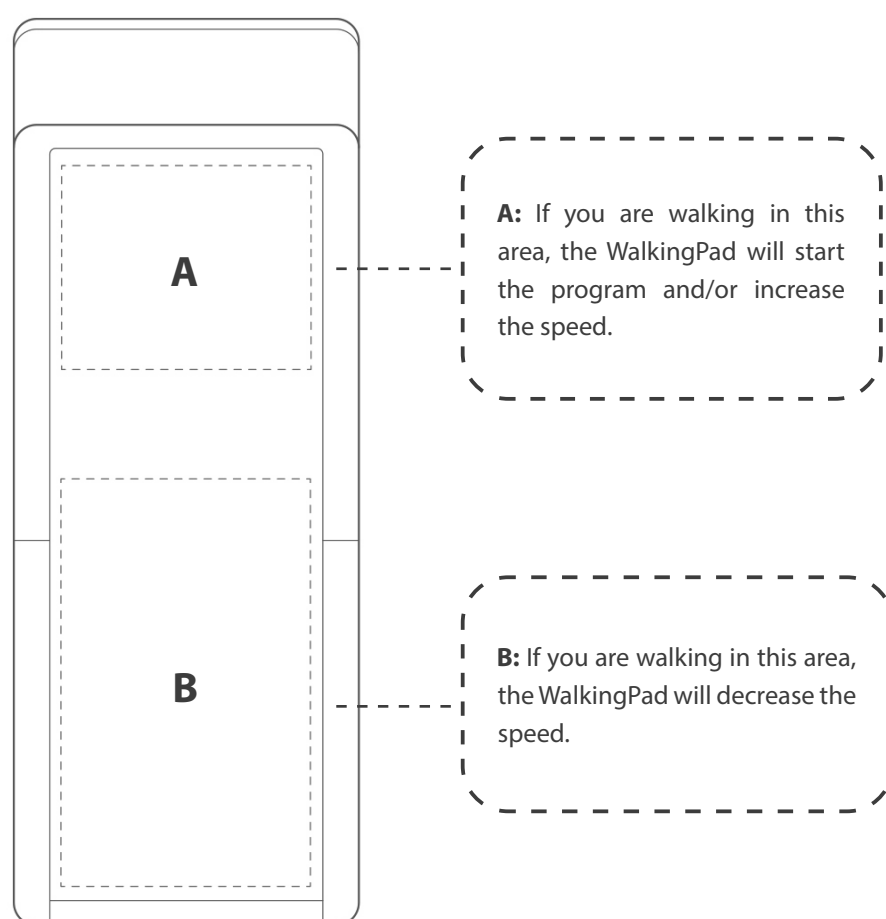
There are a total of two training modes to choose from, which are expanded upon in this chapter.

3.3.1 Manual Mode

In this mode, the speed of the WalkingPad can be adjusted via the remote control.

3.3.2 Automatic Mode

In this mode, the speed of WalkingPad is automatically adjusted. Depending on your position on the walking area, the WalkingPad will increase or decrease the speed.



4.1 General Instructions

WARNING

- + The storage location should be chosen so that improper use by third parties or children can be prevented.
- + If your equipment does not have transportation wheels, the equipment must be disassembled before transportation.

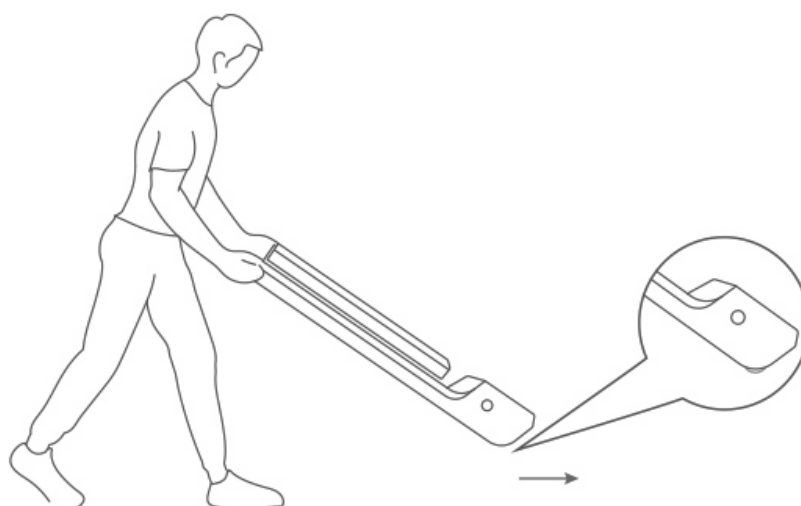
ATTENTION

- + Make sure that the equipment is protected from moisture, dust and dirt in the selected storage location. The storage location should be dry and well ventilated and have a constant ambient temperature between 5°C and 45°C.

4.2 Transportation Wheels

ATTENTION

- + If you want to transport your equipment over particularly sensitive and soft floor coverings, such as parquet, planks or laminate, lay out the transport route with cardboard or similar to avoid possible floor damage.
 - + The WalkingPad should only be transported while folded together. To correctly fold the WalkingPad, please follow the instructions in chapter 4.3.1.
1. Stand behind the equipment and lift it until the weight is transferred to the transportation wheels. After that, you easily can move the equipment to a new position. For long transport distances the equipment should be disassembled and safely packed.
 2. Select the new location by following the instructions in the section 1.4 of this manual.



4.3 Folding Mechanism

WARNING

- + Do not lift the WalkingPad by the walking band or by the rear transport wheels. These parts do not lock and are difficult to hold on to.

NOTICE

- + The treadmill is foldable and therefore saves space while stored. It also makes it easier to transport.

4.3.1 Folding up the WalkingPad

WARNING

- + Do not connect the equipment to the power supply while it is folded up. Try not to operate the equipment when it is folded up.
- + The running surface must have come to a complete stop before folding.

CAUTION

- + Do not lean on the equipment while it is folded and do not place anything on top of it that may make the equipment unstable or fall down.

WARNING

- + Make sure that nothing is standing next to or on top of the pad that can be spilled or thrown or prevents folding up the pad.

1. Turn off the on/off switch and remove the plug from the outlet.
2. Hold on to the rear part of the pad.
3. Lift the pad and fold it slowly together.

4.3.2 Unfolding the WalkingPad

WARNING

- + Make sure that nothing is standing next to or on top of the pad that can be spilled or thrown or prevents folding out the pad.

Lift the rear end of the pad and fold it slowly out. Please make sure that the folding mechanism locks into place.

5.1 General Instructions



WARNING

- + Do not make any improper changes to the equipment.



CAUTION

- + Damaged or worn components may affect your safety and the life of the equipment. Therefore, immediately replace damaged or worn components. In such a case, contact the contract partner. The equipment must not be used until it has been repaired. If necessary, use only original spare parts.



ATTENTION

- + In addition to the instructions and recommendations for maintenance and care given here, additional service and/or repair work may be necessary; this must only be carried out by authorised service technicians.

5.2 Faults and Fault Diagnosis

The equipment undergoes regular quality controls during production. Nevertheless, faults or malfunctions may occur. Frequently, individual parts are responsible for these disturbances, an exchange is usually sufficient. Please refer to the following overview for the most common errors and how to correct them. If the equipment still does not function properly, contact your contract partner.

Error	Cause	Solution
Walking mat is skewed	Walking mat is not centered	Re-center the walking mat according to the instructions
Walking mat slips/stops	Walking mat is not correctly tensioned / Not sufficiently lubricated	Check the tension / lubrication according to the instructions
Grinding sound	Walking mat is scraping against the frame because it is not centered	Re-center the walking mat according to the instructions
Display is showing nothing	Check power cord and plug	Check that the power switch is in the on position

5.3 Error Codes and troubleshooting

The electronics of the equipment continuously carries out tests. In case of deviations, an error code appears on the display and normal operation is stopped for your safety.

- + E01: Drive failure
- + E02: Motor abnormalities
- + E05: Power overload
- + E06: Motor overload protection
- + E08: Sensor error
- + E10: Temperature too high
- + E11: Overload

Please contact Sport-Tiedje for technical support.

5.4 Care and Maintenance

The most important maintenance measure is the care of the running mat. This includes adjustment, re tensioning and lubrication of the running mat. Damage resulting from insufficient or neglected care is not covered by the warranty. You should therefore carry out maintenance checks at regular intervals. Be very careful when adjusting and tightening the running mat, as a strong over voltage or under voltage can cause damage to the equipment. The running mat is adjusted at the factory according to the regulations before delivery. However, it may happen that the running mat slips during transport.

5.4.1 Adjusting the Running Mat

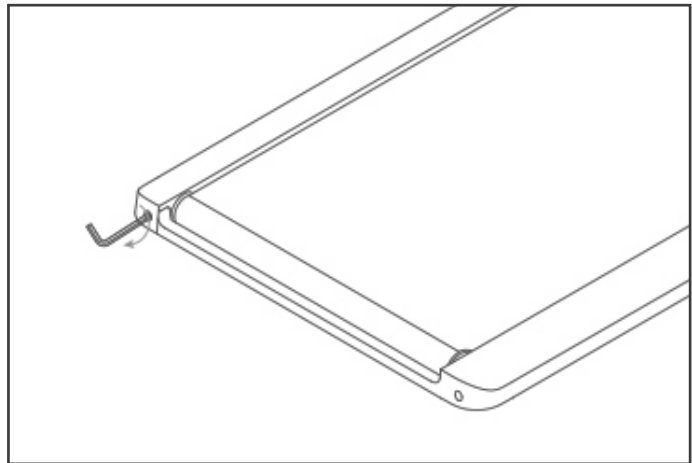
During training, the running mat should run as centrally and straight as possible. The alignment of the running mat can change depending on the stress and load. Another reason can be the positioning of the equipment on an uneven surface.



CAUTION

During the following maintenance nobody must be on the treadmill!

1. Let the treadmill run at a speed of 5 km/h.
2. If the running mat deviates to the left, turn the left adjusting screw at the rear end of the device max. one $\frac{1}{4}$ turn clockwise and the right adjusting screw max. one $\frac{1}{4}$ turn anticlockwise.
3. If the running mat deviates to the right, turn the right adjusting screw at the rear end of the device max. $\frac{1}{4}$ turn clockwise and the left adjusting screw max. $\frac{1}{4}$ turn anticlockwise.
4. Then observe the mat for about 30 seconds, as the change is not immediately visible.
5. Repeat this procedure until the running mat is straight again. If the running mat cannot be adjusted, please contact your contract partner.



5.4.2 Re-tensioning the Running Mat

If the running mat slips over the rollers during operation (if this is the case, there is a noticeable jerk during running), the running mat must be re tightened.

In most cases, the slipping is caused by stretching of the mat through use. This is perfectly normal.

① **NOTICE**

Re-tensioning is carried out using the same adjusting screws that are used for adjustment.

1. Let the treadmill run at a speed of 5km/h.
2. Turn the left and right adjusting screws directly one after the other, max. one ¼ turn clockwise.
3. Then check whether the running mat continues to slip. If this is the case, you must perform the described procedure again.

5.4.3 Lubricating the Running Mat

If the running mat is not sufficiently lubricated, friction increases significantly and this leads to heavy wear of the endless belt, running plate, motor and circuit board. If you feel an increased friction of the running mat, this is an indication that you should lubricate the mat. However, lubrication should be carried out at least every 3 months or every 50 operating hours. Whichever case comes first.

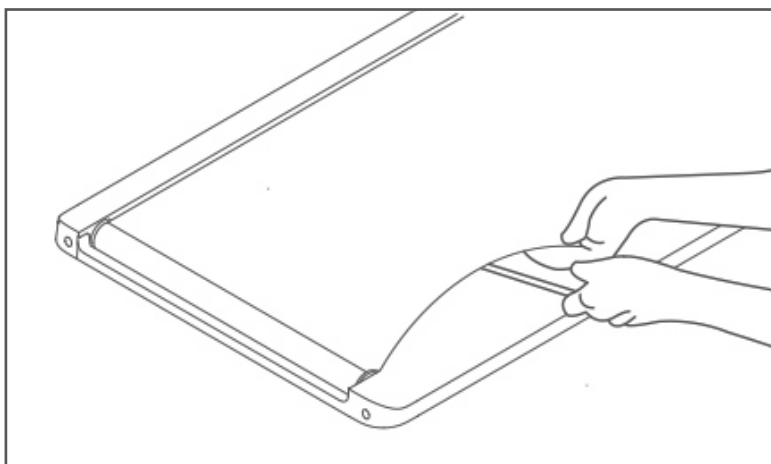
① **NOTICE**

If your treadmill is equipped with a folding mechanism, you can also lubricate it when it is folded.

1. Raise the running mat slightly.
2. Apply some lubricating oil or silicone spray to the entire deck and distribute evenly.
3. Continue turning the belt by hand so that the entire surface between the endless belt and the running plate is lubricated.
4. Wipe off the excess lubricating oil or silicone spray.

① **NOTICE**

This maintenance must also be carried out after prolonged non-use of the equipment.



5.5 Maintenance and Inspection Calendar

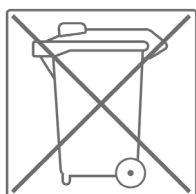
To avoid damage from body sweat, the equipment must be cleaned with a damp towel (no solvents!) after each training session.

The following routine tasks must be performed at the specified intervals:

Part	Weekly	Monthly	Quarterly	Half-yearly	Yearly
Display console	C	I			
Mat tension				I	
Lubrication of the mat			I		
Plastic covers	C	I			
Screws and cable connections		I			
Legend: C = clean; I = inspect					

6 DISPOSAL

At the end of its operational life, this equipment cannot be disposed of in normal household waste. Instead, it must be disposed of via an electricals recycling centre. Further information can be obtained from your local authority's recycling service.



The materials can be recycled as per their symbols. Through the reuse, recycling of materials or other forms of recovery of old equipment, you make an important contribution to the protection of the environment.

7 RECOMMENDED ACCESSORIES

To make your training experience even more efficient and pleasant, we recommend that you add suiting accessories to your fitness equipment. This could be a floor mat, for example, which makes your fitness equipment stand more securely and also protects the floor from falling sweat, but it could also be additional handrails on some treadmills or silicone spray to keep moving parts in good shape.

If you have purchased a fitness machine with pulse training and want to train your heart rate, we strongly recommend that you use a compatible chest strap, as this ensures optimum transmission of the heart rate. You may want to buy additional grips or weights for multi gyms.

Our range of accessories offers the highest quality and makes training even better. If you would like to find out more about compatible accessories, please go to the detail page of the product in our webshop (the easiest way is to enter the article number in the search field above) and go to the recommended accessories on this page. Of course, you can also contact our customer service: by telephone, e-mail, in one of our branches or via our social media channels. We will be happy to advise you!



floor mat



chest strap



chest strap contact gel



towels



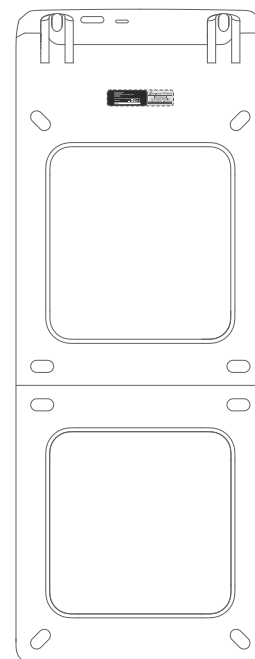
silicone spray

8.1 Serial Number and Model Name

In order to provide you with the best possible service, please have the model name, article number, serial number, exploded drawing and parts list ready. The corresponding contact options can be found in chapter 10 of this operating manual.

**NOTICE**

The serial number of your equipment is unique. It's located on a black sticker. The exact position of this sticker is shown in the following illustration.



Enter the serial number in the appropriate field.

Serial number:

Brand / Category:

Model Name:

Article Number:

8.2 Parts List

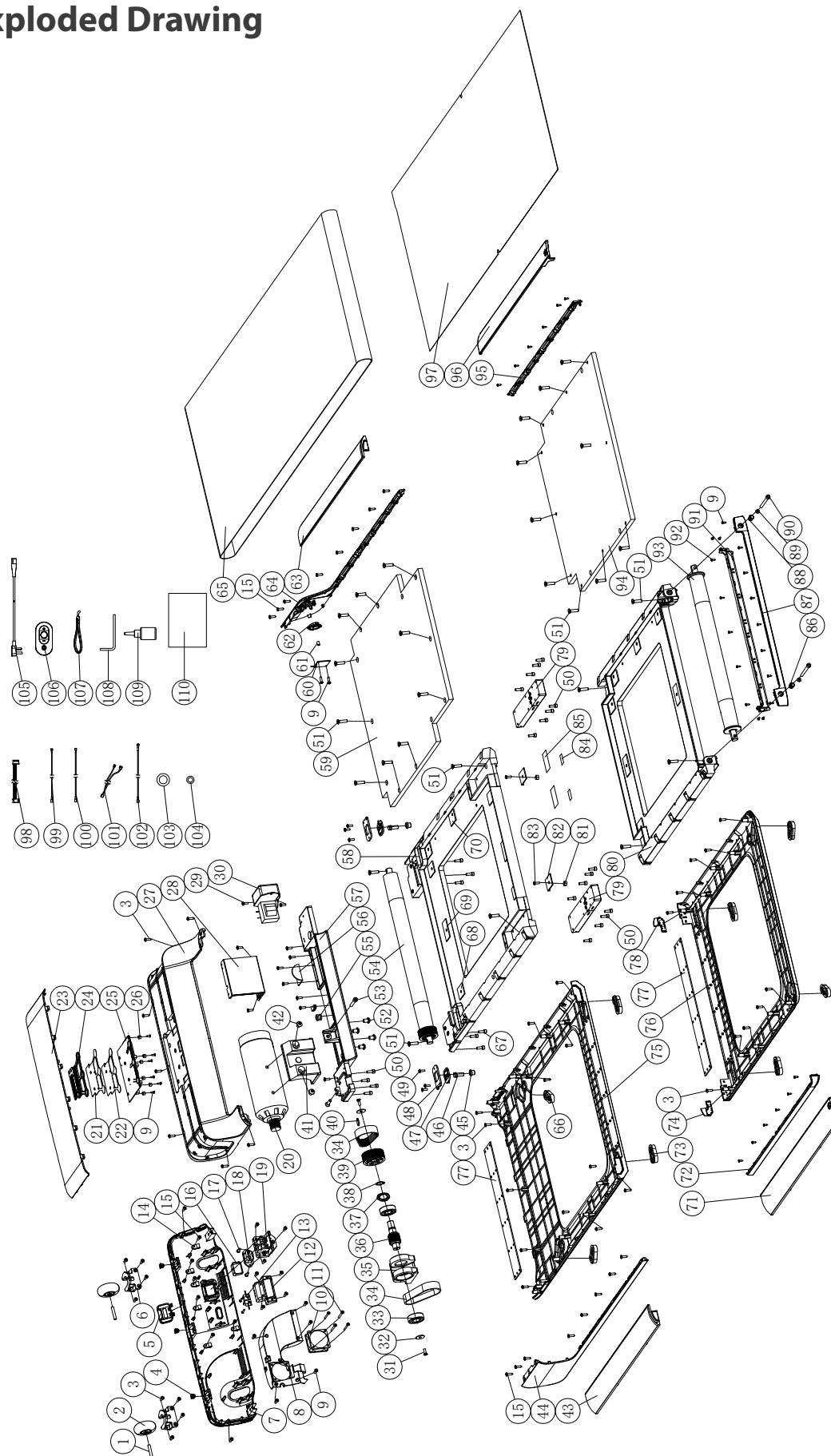
No.	Name	Specification	Qty.
1	Straight-neck rivet	φ6*33 Blue-white zinc plating	2
2	Wheel	φ56*25,Soft material TPU with translucent orange, hard material PP with PANTONE 1375 U color	2
3	Cross pan head tapping screw	ST4.2*15 ROHS blue-white zinc plating	41
4	Plastic buckle	PA66, original color	3
5	Power cord cover set	50*30*18*3, hard material PA6, soft material TPU, VD127, 425U	1
6	Wheel bracket	55*51*3, PA6+15GF , Black colour	2
7	Front motor cover	540*119*83*3, ABS, VDI27,425U	1
8	Air channel	PP, Black Colour	1
9	Cross pan head tapping screw	ST2.9*9 C type ROHS Blue-white zinc plating	56
10	Cooling fan	12VDC,5025,Cable length 650mm	1
11	Cross pan head tapping screw	ST3.5*35 ROHS Blue-white zinc plating	4
12	Switch bracket	70*33*16*2.5, ABS, black colour	1
13	Swich	3 pole with LED light, 4.8 terminal	1
14	Wire clip	LR1/4	7
15	Cross round head self tapping screw with washer	ST2.9*9.5 ROHS blue-white zinc plating	12
16	Socket cover	ABS, Black Coulor	1
17	Cross countersunk screw	M3*15 ROHS Black zinc plating	2
18	3 pole plug	250VAC10A	1
19	plug bracket	54*49*47, embedded M3 stud, ABS, Black Colour	1
20	Motor	1.0HP,DC180V,3100RPM,Cable length160mm	1
21	Diffuser	PET; White colour, ;0.1	1
22	Light film	PET; ,Gray-black 0.06	1
23	Top motor cover	512*157*11*3, ABS+PET film , IML, silver zinc plating	1
24	Grating	Silicone; matt black; durometer 70	1
25	Upper control board	140*100*φ5.4*6,0603 7*23*12.65;7*25*13.15	1
26	Spacer	φ7*6, ABS, Black	6
27	Upper motor cover	544*256*98*3, ABS, VDI27,425U	1
28	Lower control board		1
29	Cross pan head screw	M4C12 (full threaded) ROHS blue-white zinc plating	11
30	inductor filter	Inductor+Filter+ sheet metal+ magnatic ring 88X52X78	1

31	Cross countersunk screw	M5*15 (full threaded) ROHS plating blue-white zinc plating	2
32	flat washer	φ23*φ5.5*2 ROHS blue-white zinc plating	2
33	bearing	6203-2Z	2
34	V belt	8EPJ242	2
35	Aluminum pulley bracket	ADC12; Φ 0.2 sandblasting with stainless steel sands	1
36	Pulley axle	Φ28.5*74.7;; 40Cr; HRC30~35	1
37	Wave spring washer	φ23*φ17.5*0.25 ROHS Black oxide coating	1
38	Axial spring collar	φ17 ROHS Black oxide coating	1
39	Pully	Φ55*22.3, with iron-based powder insert	1
40	Round head flat key type (A)	5*5*14 ROHS blue-white zinc plating	1
41	Motor base	100*76.6*63.5*3; ADC12; Φ0.2 sandblasting with stainless steel sands	1
42	Hexagon socket head cap screw	M8*12 (full threaded) grade 8.8 ROHS blue-white zinc plating	2
43	Left front side strip	554.5*57.5*20*3, ABS, VDI27,425U	1
44	Left front cover	802*96*31*3, ABS+PET membrane IML, Silver plating	1
45	Sensor spacer	POM, original color	2
46	Sensor rod	M8*26;SUS304;ROHS	2
47	Pressure Sensor	50KG, wire length 450mm, with terminal	2
48	Sensor mounting plate	57*34*1.5; Q235; blue-white zinc plating	2
49	Hexagon socket head cap screw	M4*12 (full threaded) ROHS black zinc plating	6
50	Hexagon socket head Nylok cap screw	M512 (whole threaded) 8.8 grade RoHS blue-white zinc plating with local Nylok application	20
51	Hexagon socket head countersunk Nylok screw	M6*25 8.8 grade ROHS blue-white zinc plating with local Nylok application	29
52	Hexagon flat round head cap screw	M8*12 (full threaded, screw head 13.5~14mm) grade 8.8 ROHS blue-white zinc plating	4
53	Hexagon socket head cap screws	M8*15 (full wire) 8.8 grade ROHS black-zinc plating	1
54	Front roller	Φ47*Φ38*Φ15*481	1
55	Wire clip	Wire protection sleeve C3510, φ17*φ10*7.6, silicone, original color	1
56	Lower control board guard	T0.5mm galvanized plate	1
57	Front aluminum frame	512*102*60*2.5; ADC12; Φ0.2sandblasting with stainless steel sands	1

58	Middle aluminum frame	756*523*46*3.5; ADC12; Ø0.2 sandblasting with stainless steel sands	1
59	Front walking deck	594*461.5*12, HDF, single-sided melamine	1
60	Button circuit board	Wire length 250mm	1
61	Button silicone pad	Silicone, original color	1
62	Button	38*38*9*2.5, ABS+PET film, IML, silver plating	1
63	Right front side strip	554.5*57.5*20*3, ABS, VDI27,425U	1
64	Right front cover	802*96*31*3, ABS+PET film, IML, silver plating	1
65	Walking belt	Diamond pattern 2520*415*1.4	1
66	Front foot	46.7*21.5*14.3, hard material PA6+30GF, soft material TPU with injected M8 insert, 433U	2
67	Hexagon socket head cap screw	M5*12 (full wire) 8.8 grade ROHS blue-white zinc plating	6
68	Rubber pad 004	40*30*1.3	2
69	Rubber pad 001	80*40*1.3	4
70	Rubber pad 002	40*40*1.3	14
71	Left rear side strip	607*57.5*22*3, ABS, VDI27,425U	1
72	Left rear cover	595.5*27*16*3, ABS+PET film, IML, silver plating	1
73	Rear foot	47*21.8*15.8, hard material PA6+30GF, soft material TPU, with injected M6 insert, 433U	6
74	Left end cap	40*29*4.7, ABS, VDI27,425U	1
75	Front bottom cover	772*547*37.8*3, ABS, VDI27,425U	1
76	Rear bottom cover	606*547*35*3, ABS VDI27,425U	1
77	Reinforcing plate	335.6*51.57*3, grade A epoxy board	2
78	Right end cap	40*29*4.7, ABS, VDI27,425U	1
79	Hinge assembly	3# zinc alloy; stainless steel C buckle SUS304	2
80	Rear aluminum frame	592*523*41.5*3.5; ADC12; Ø0.2 sandblasting with stainless steel sands	1
81	Nylon lock nut	M4 nylon locknut; blue-white zinc plating	2
82	Anchor plate	SHPC T1.5, white zinc plating	2
83	Cross countersunk screw	M4*12, blue-white zinc plating	2
84	Graphite nylon sheet	80*25*0.2, adhesive backing 0.16, black	2
85	Graphite nylon sheet 2	25*10*0.2, double-sided back with 3M adhesive backing; single sided 0.16, black	2
86	Left rear decorative sleeve	φ11*10*2, ABS, VDI27, 425U	1
87	Rear cover	538*55*38*3, ABS+PET film, IML, electroplated silver	1
88	Right rear decorative sleeve	φ11*10*2, ABS, VDI27, 425U	1

89	Hex nut	M6x1.0PX2mm thickness ROHS blue-white zinc plating	2
90	Hexagon socket head cap screw	M6*60 full wire (8.8 grade); ROHS; black zinc plating; 2 local applications of Nylok	2
91	Rear upper cover	419*20*11*3, ABS, VDI27,425U	1
92	Cross pan head tapping screws	ST2.9*9 Type C ROHS black zinc plating	5
93	Rear roller	Φ38*Φ15*482; shoulders on both sides (Φ45)	1
94	Rear walking deck	515*461.5*12, HDF, single-sided melamine	1
95	Right rear cover	595.5*27*16*3, ABS+PET film, IML, silver plating	1
96	Right rear side strip	607*57.5*22*3, ABS, VDI27,425U	1
97	Soft walking board topper	1156*440*1.4 T1.0EVA+T0.4PET black	1
98	Connection cable for upper control board and lower control board	Length 80mm	1
99	Wire 1	0.75 flat, 4.8+6.3 insert spring, red, 510mm	1
100	Wire 2	0.75 flat, 4.8+6.3 insert spring, brown, 250mm	1
101	Wire 3	0.75 flat, 4.8+6.3*2 insert spring, blue, 480mm, 515mm	1
102	Wire 4	0.75 flat, 6.3 insert spring +5.2 plum terminal, yellow green, 50mm	1
103	Magnetic ring 1	Φ28*φ16*28, nickel zinc	1
104	Magnetic ring 2	Φ18*φ10*10, nickel zinc	1
105	Power cord	0.75 flat 3 cores, 2 meters, black, subject to change meet market national standards	1
106	Remote control	Remote control assembly, contains battery	1
107	Remote control lanyard	Silicone; 130*9; 425U	1
108	L-shaped hex wrench	#5,33*85L; Nickel plating, ROHS, HRC≥52	1
109	Silicone oil bottle	20ml; oily; vacuum bag packaging; PET; 70*160*0.08	1
110	Instruction manual	190*134	1
	Full set of screw, bolt, nut, washer and so on		

8.3 Exploded Drawing



Training equipment from Taurus® is subject to strict quality control. However, if a fitness equipment purchased from us does not work perfectly, we take it very seriously and ask you to contact our customer service as indicated. We are happy to help you by phone via our service hotline.

Error Descriptions

Your fitness equipment is developed for long-term, high-quality training. However, should a problem arise, please first read the operating instructions. For further assistance, please contact your contract partner or call our service hotline. To ensure your problem is solved as quickly as possible, please describe the defect as exactly as possible.

In addition to the statutory warranty, we provide a warranty for every fitness equipment purchased from us according to the following provisions.

Your statutory rights are not affected.

Warranty

The warrantee is the first/original buyer and/or any person who received a newly purchased product as a gift from the original buyer.

Warranty period

The warranty periods, shown on our web shop, begin on delivery of the fitness equipment. The respective warranty periods for your equipment can be found on its product website.

Repair Costs

According to our choice, there will either be a repair, a replacement of individual damaged parts or a complete replacement. Spare parts, that have to be mounted while assembling the equipment, have to be replaced by the warrantee personally and are not a part of repair. After the expiration of the warranty period for repair costs, a pure parts warranty applies, which does not include the repair, installation and delivery costs.

The terms of use are defined as follows:

- + Home use: solely for private use in private households up to 3 hours per day
- + Semi-professional use: up to 6 hours per day (e. g. rehabilitation centres, hotels, clubs, company gyms)
- + Professional use: more than 6 hours per day (e. g. commercial gyms)

Warranty Service

Within the warranty period, equipment which develops faults as a result of material or manufacturing defects, will be repaired or replaced at our discretion. Ownership of equipment or parts of equipment which have been replaced is transferred to us. The warranty period is not extended nor does a new warranty period begin following repair or replacement under the warranty.

Warranty Conditions

For the warranty to be valid, the following steps must be taken:

Please contact our customer service by email or phone. If the product under warranty has to be sent in for repair, the seller bears costs. After expiry of the warranty, the buyer bears the costs of transport and insurance. If the fault is covered by our warranty, you will receive a new or repaired equipment in return.

Warranty claims are invalid in case of damage resulting from:

- + misuse or improper handling
- + environmental influences (moisture, heat, electrical surge, dust, etc.)
- + failure to follow the current safety measures for the equipment
- + failure to follow the operating instructions
- + use of force (e. g. hitting, kicking, falling)
- + interventions which were not carried out by one of our authorized service centres
- + unauthorised repair attempts

Proof of Purchase and Serial Number

Please make sure that you are able to provide the appropriate receipt when claiming on your warranty. So that we can clearly identify the model of your equipment, and for the purposes of our quality control, you will need to give the serial number of your equipment, when contacting the service team. Where possible please have your serial number and your customer number ready when you call our service hotline. It will help us to deal with your request swiftly.
















































If you cannot find the serial number on your fitness equipment, our service team is at your disposal to offer further information.

Service outside of the Warranty Period

We are also happy to issue an individual cost estimate if there is a problem with your fitness equipment after the warranty has expired, or in cases which do not fall under the terms of the warranty, e. g. normal wear and tear. Please contact our customer service team to find a quick and cost-effective solution to your problem. In such a case you will be responsible for the delivery costs.

Communication

Many problems can be solved just by speaking to us as your specialist supplier. We know how important it is to you as a user of the fitness equipment to have problems solved quickly and simply, so you can enjoy working out with minimal interruption. For that reason, we also want to resolve your queries quickly and in a straightforward manner. Thus, please always keep your customer number and the serial number of the faulty equipment handy.

DE	DK	FR
TECHNICAL SUPPORT  +49 4621 4210-900  +49 4621 4210-698  technik@sport-tiedje.de  Mo - Fr 08:00 - 18:00  Sa 09:00 - 18:00 SERVICE  0800 20 20277 (Freecall)  info@sport-tiedje.de  Mo - Fr 08:00 - 21:00  Sa 09:00 - 21:00  So 10:00 - 18:00	TECHNICAL SUPPORT & SERVICE  80 90 16 50 +49 4621 4210-945  info@fitshop.dk  Mo - Fr 08:00 - 18:00  Sa 09:00 - 18:00	TECHNICAL SUPPORT & SERVICE  +33 (0) 172 770033 +49 4621 4210-933  service-france@fitshop.fr  Mo - Fr 08:00 - 18:00  Sa 09:00 - 18:00
	PL	BE
	TECHNICAL SUPPORT & SERVICE  22 307 43 21 +49 4621 42 10-948  info@fitshop.pl  Mo - Fr 08:00 - 18:00  Sa 09:00 - 18:00	TECHNICAL SUPPORT & SERVICE  02 732 46 77 +49 4621 42 10-932  info@fitshop.be  Mo - Fr 08:00 - 18:00  Sa 09:00 - 18:00
UK	NL	INT
TECHNICAL SUPPORT  +44 141 876 3986  support@powerhousefitness.co.uk SERVICE  +44 141 876 3972  Mo - Fr 9am - 5pm	TECHNICAL SUPPORT & SERVICE  +31 172 619961  info@fitshop.nl  Ma - Do 09:00 - 17:00  Vr 09:00 - 21:00  Za 10:00 - 17:00	TECHNICAL SUPPORT & SERVICE  +49 4621 4210-944  service-int@sport-tiedje.de  Mo - Fr 8am - 6pm  Sat 9am - 6pm
	AT	CH
	TECHNICAL SUPPORT & SERVICE  0800 20 20277 (Freecall) +49 4621 42 10-0  info@sport-tiedje.at  Mo - Fr 08:00 - 18:00  Sa 09:00 - 18:00	TECHNICAL SUPPORT & SERVICE  0800 202 027 +49 4621 42 10-0  info@sport-tiedje.ch  Mo - Fr 08:00 - 18:00  Sa 09:00 - 18:00

Please find a detailed overview including address and opening hours for all stores of the Sport-Tiedje Group in Germany and abroad on the following website:

www.sport-tiedje.com/en/stores

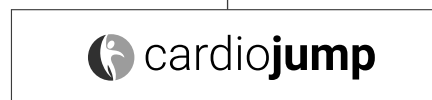
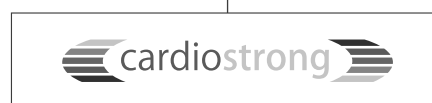
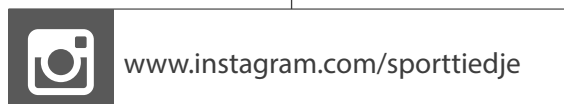
WE LIVE FITNESS

WEBSHOP AND SOCIAL MEDIA

Sport-Tiedje is Europe's largest specialist store for home fitness equipment with currently 80 stores and one of the world's most renowned online mail order companies for fitness equipment. Private customers order via the 25 web shops in the respective national language or have their desired equipment assembled on site. In addition, the company supplies fitness studios, hotels, sports clubs, companies and physio practices with professional equipment for endurance and strength training.

Sport-Tiedje offers a wide range of fitness equipment from renowned manufacturers, high-quality in-house developments and comprehensive services, such as a build-up service and sports scientific advice before and after the purchase. The company employs numerous sports scientists, fitness trainers and competitive athletes.

Visit us also on our social media platforms or our blog!





DARWIN Walking Pad